



Flagspeed Machinery Enamel

PRODUCT DATA

Description

Flagspeed machinery enamel is based on high quality polyurethane, which gives good exterior durability, an appropriate primer is recommended. This is a tough industrial paint with rapid drying properties which permit short down times when painting machinery and rapid handling of components after painting.

Area of use

Interior and exterior

Substrates

Industrial Machinery and metalwork

Packing

1 litre and 5 litres (min batch 100 litres)

Physical Constants

Colours:	colours on request
Finish:	Gloss
Volume solids:	42%
Theoretical spreading rate:	15 sq. metres per litre
Flash point:	38°C
Specific gravity:	1.05 – 1.10
Dry to touch:	2 - 4 hours (20°C)
Over-coating time:	16 hours

**The theoretical spreading rate has been calculated for the stated volume solids and dry film thickness. A practical spreading rate will depend on the actual dry film thickness, the nature of the substrate, and the relevant consumption factor. The physical constants are subject to normal manufacturing tolerances.*

Application Details

Application method:	Brush, roller, conventional and airless spray
Thinner:	White Spirit
Cleaning of tools:	White Spirit

Surface condition

The surface should be stable, firm, dry and free of dust, sand, loose old paint, dirt, grease and oil. It is recommended to apply a primer prior to the specified filling procedure. Touch-up with primer on areas repaired with filler is recommended prior to application of topcoats. Undercoat may be required.

*Please refer to the Material Safety Data Sheet for further information.
For additional guidance please contact your local Technical Sales Representative.*

Please check colour before use. If using multiple cans please check batch number are the same.

SAFETY: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Material Safety Data Sheets and follow all local or national safety regulations.